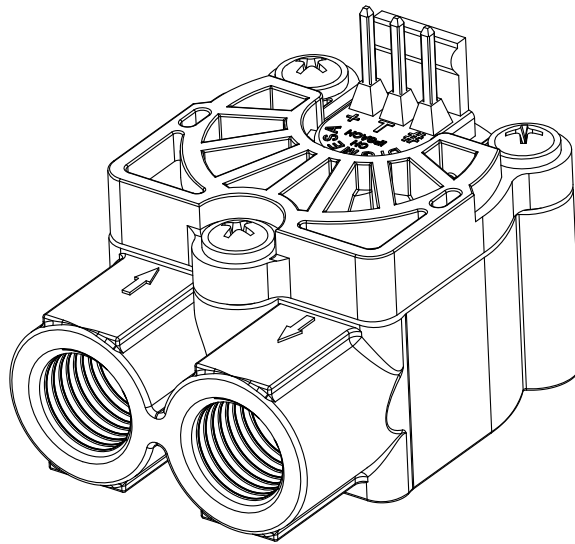


DATA SHEET



DIGMA^{SA}
CHOOSE THE ORIGINAL

FHKC G1/4"
Part number: 937-15xx/x03

DigmaSA AG, Keltenstrasse 31, CH-2563 Ipsach / Switzerland
Phone +41 (32) 332 77 77, Fax +41 (32) 332 77 88

www.digma.com

Version 03 FHK G1/4" SW19 937-15xx/F01 GB Page 1-11

General Description

The FHK Flowmeter is a general-purpose device; its working range can be individually defined according to its nozzle size. It is employed for measuring, regulating or metering and guarantees most precise measurement of fluid quantities. In addition, a pulse generator integrated into the flowmeter guarantees a practically unlimited useful life.

Specific applications: Inlet and outlet on the same side, compact design, great working range, depending on the nozzle diameter.

Approvals / Standards

EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(Cons.ed 1.2), EN55014-2:97+A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)



Material:

Housing:	PBT 35%GF
Bearing pin:	Inox 1.4305 (18/8)
Nozzle:	Ø 1.0, 1.2, 2.0, 2.5mm PPS 40%GF
Nozzle:	Ø 3.0, 4.0mm Inox 1.4305
Nozzle:	Ø 3.3, 5.6mm like housing
O-ring:	MVQ (silicon) FPM (Viton)/ EPDM on request
Turbine:	PVDF
Magnets	Ceramic Sr Fe O (in contact with the medium)
Srew:	PT-screw (Phillips cross recessed)

Technical data:

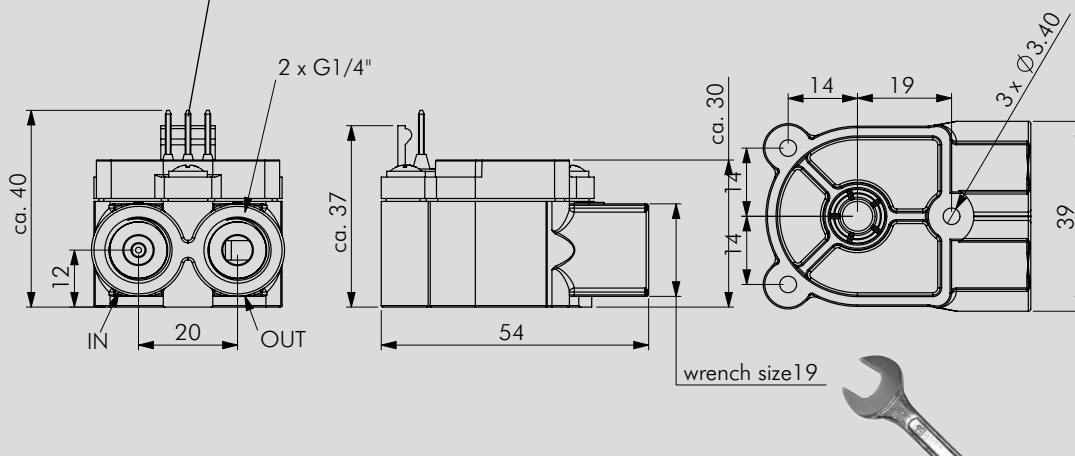
Flow rate:	0.027 - 8.30 l/min depending on the nozzle diameter
Continuous operation:	< 500 rpm
Measuring accuracy:	+/- 2.0%
Repetition:	< +/- 0.25%
Temperature range:	-10°C to +65°C 14°F to 149°F
Pressure range:	20 bar at 20°C 290 psi /68°F
Mounting position:	Horizontal *
Nozzle size:	Ø 1.0, 1.2, 2.0, 2.5, 3.0, 3.3, 4.0, 5.6mm

Electrical connection ratings:

Power supply:	+ 3.8 to + 24 VDC
Consumption:	< 8 mA
Signal connection:	Open collector NPN
Signal voltage:	0 VDC GND (saturation < 0.7 V)
Signal load:	max. 20 mA
Leakage current:	max. 10 µA
Connections:	PANCON MAS-CON 156 MLSS
Signal:	Square-wave output
Duty Cycle:	~ 50%

Dimensions in mm:

* Horizontal position is, when the contacts facing up.



RESISTANCE

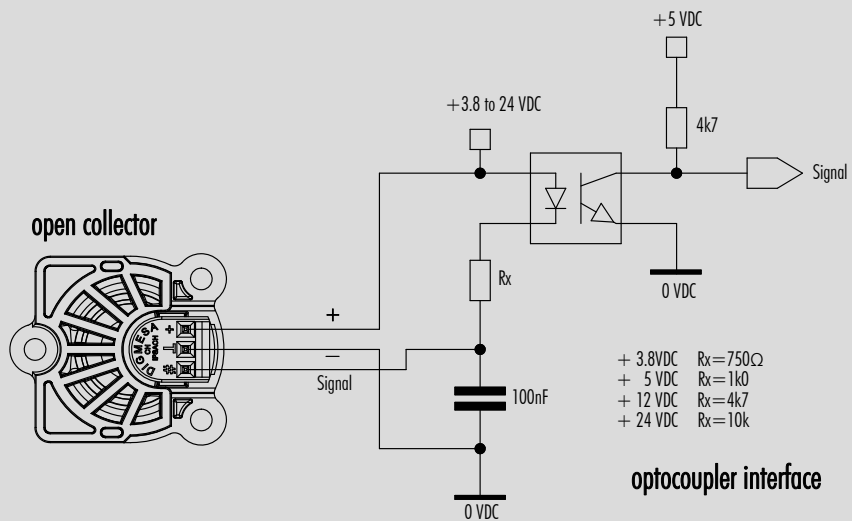
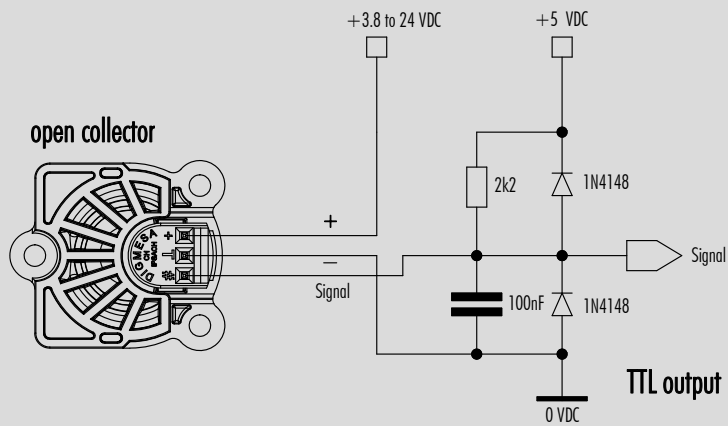
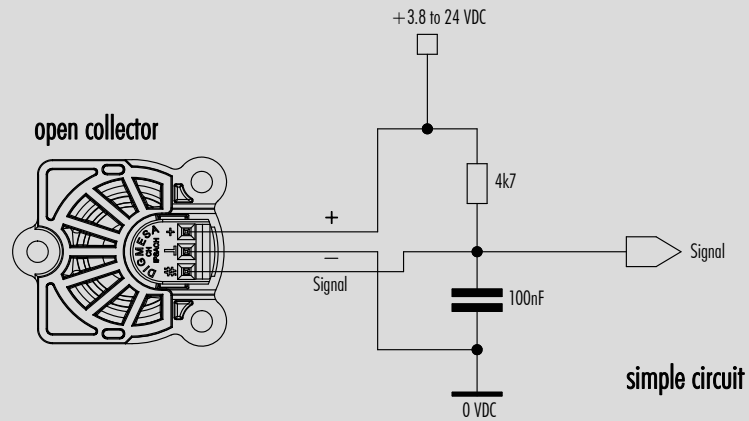
Special regulations which must be complied with by the flowmeter manufacturer apply to each country, e.g. CE, NSF, FDA and SK. The various media flowing through the flowmeter differ from application to application. You are advised to enquire with the medium manufacturer as to whether the entire installation and the flowmeter are resistant to the medium itself (see Material)!

ELECTRONIC

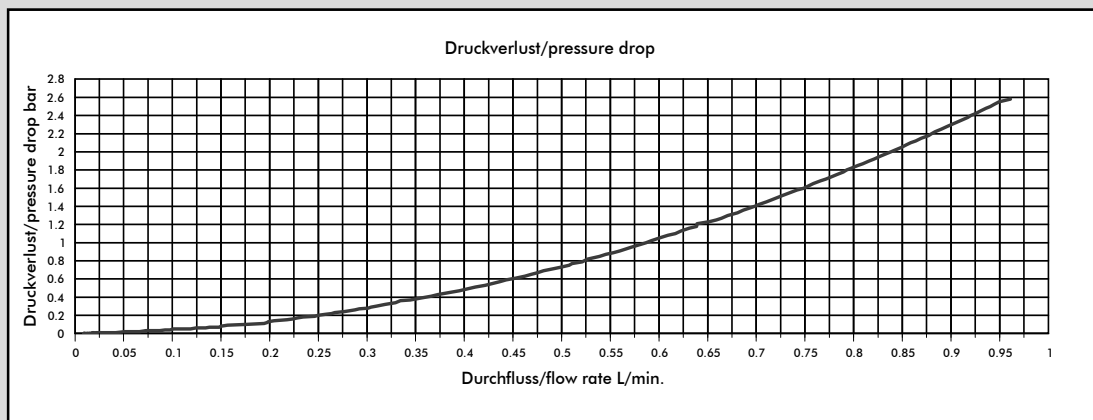
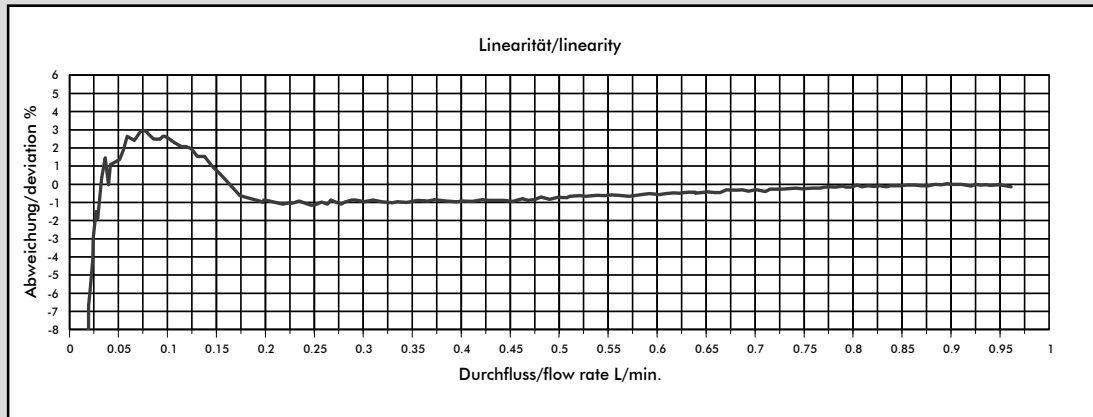
DIGMESA electronic circuitry is always designed for operation with DIGMESA flowmeters. Please note the following if connecting to other electronic circuitry:

- The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (non-actuated)
- There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

Interface Connection: Examples Open Collector



Measurement Curve FHK 1.00 mm (#937-1510/F03)



Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

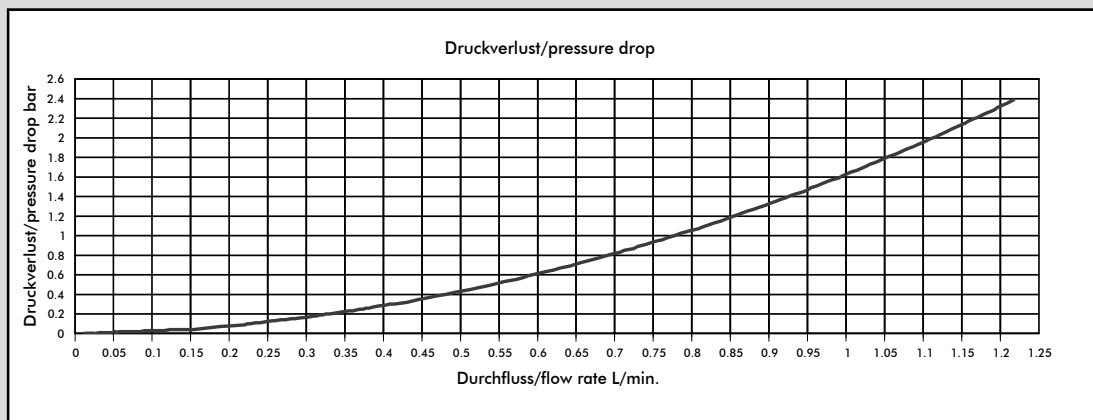
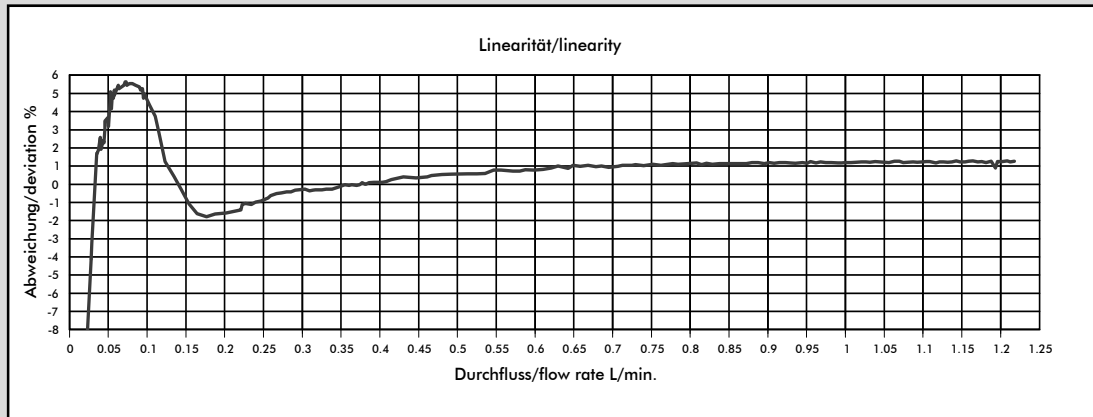
The number of pulses per litre may differ depending on medium and installation.

We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

Measurement Curve FHK 1.20 mm (#937-1512/F03)



Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

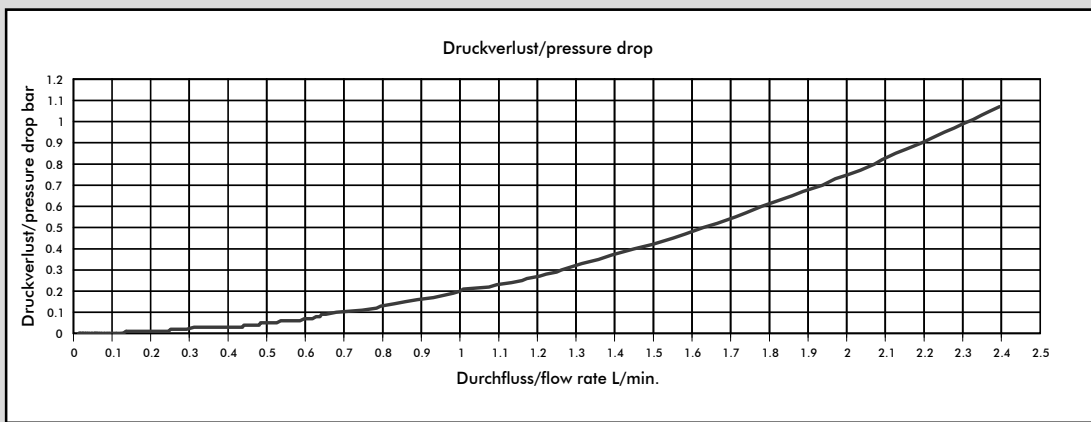
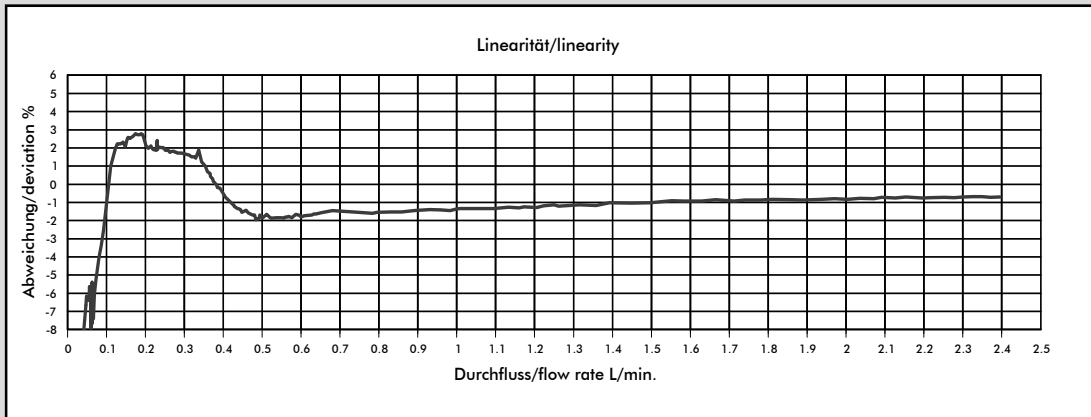
The number of pulses per litre may differ depending on medium and installation.

We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

Measurement Curve FHK 2.00 mm (#937-1520/F03)



Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

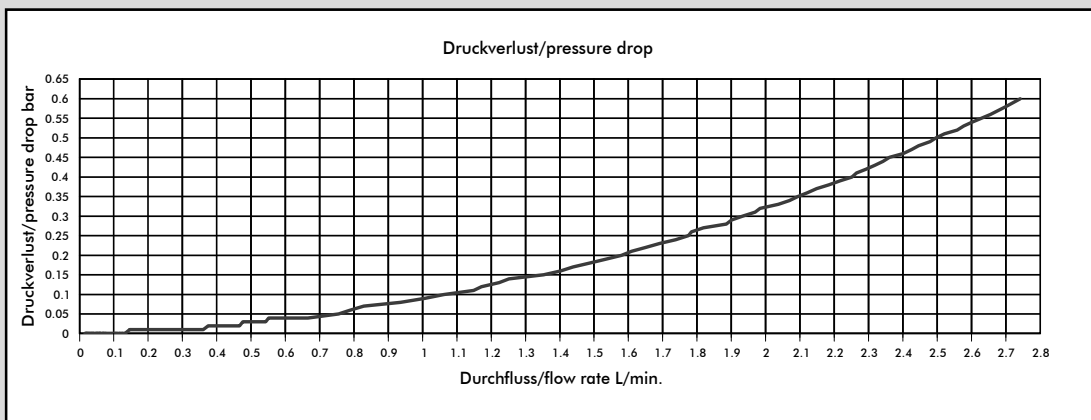
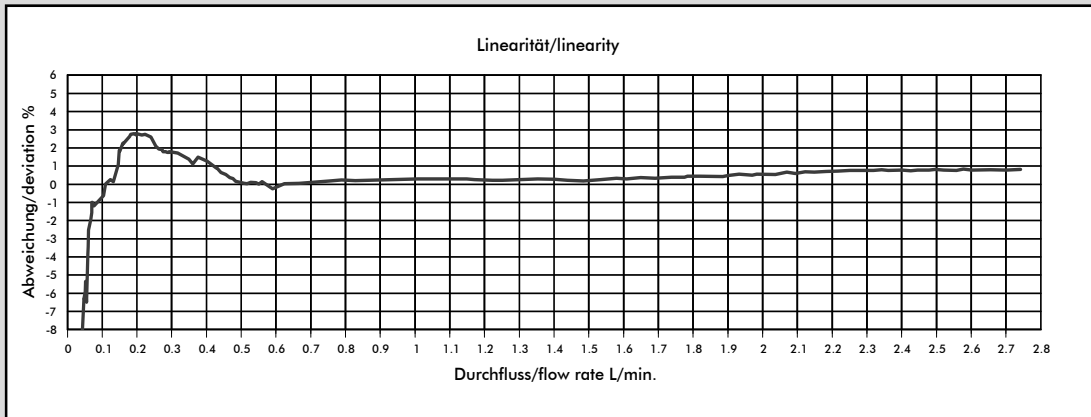
The number of pulses per litre may differ depending on medium and installation.

We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

Measurement Curve FHK 2.50 mm (#937-1525/F03)



Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

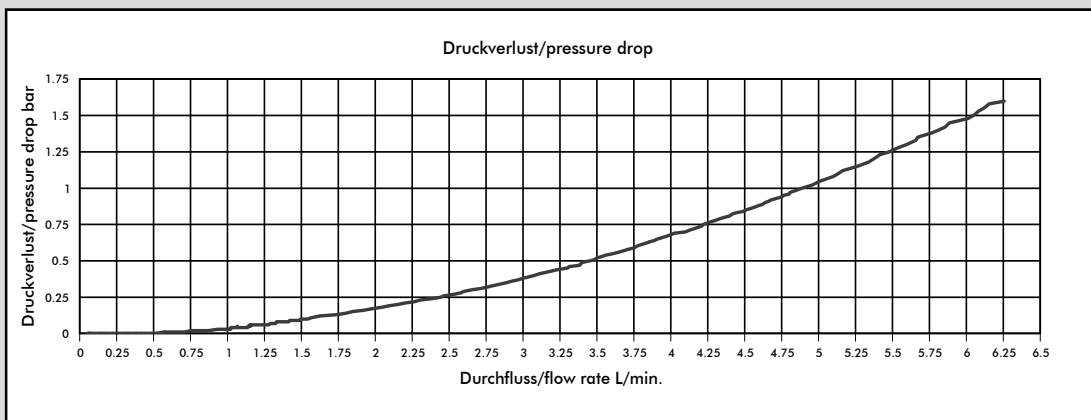
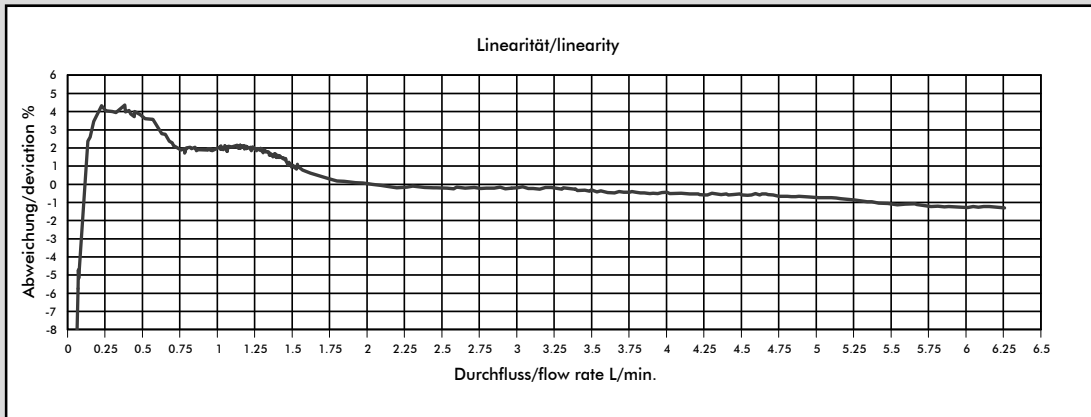
The number of pulses per litre may differ depending on medium and installation.

We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

Measurement Curve FHK Ø3.00mm (#937-1530/03)



Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

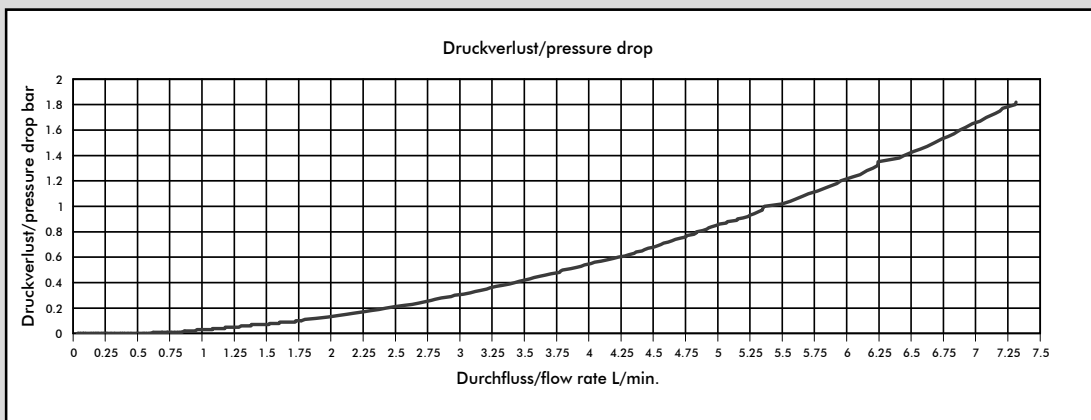
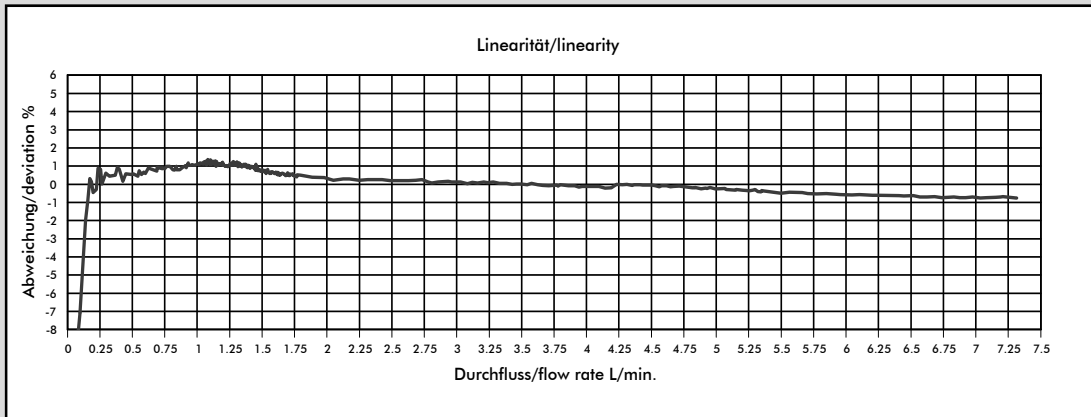
The number of pulses per litre may differ depending on medium and installation.

We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

Measurement Curve FHK Ø3.30mm (#937-1533/03)



Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

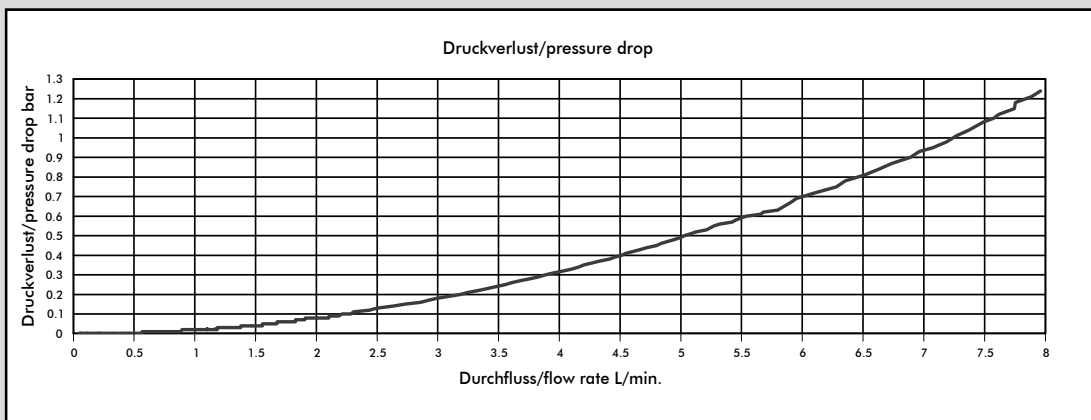
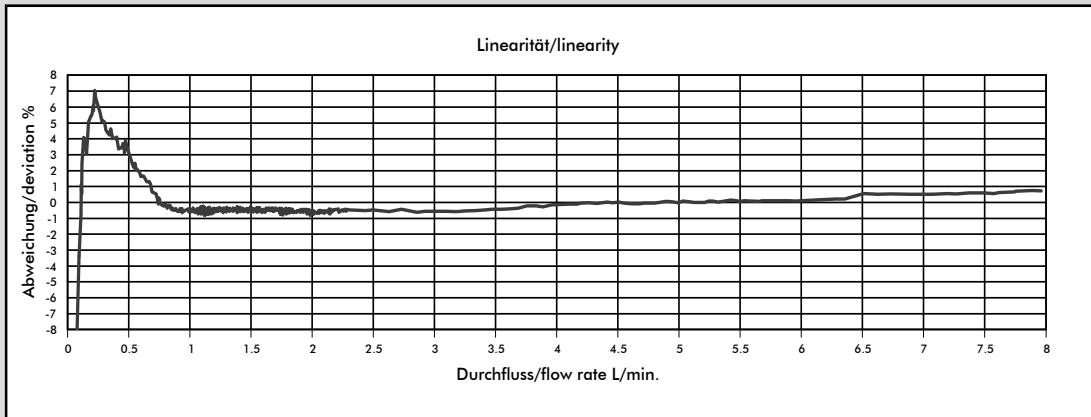
The number of pulses per litre may differ depending on medium and installation.

We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

Measurement Curve FHK Ø4.00mm (#937-1540/03)



Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

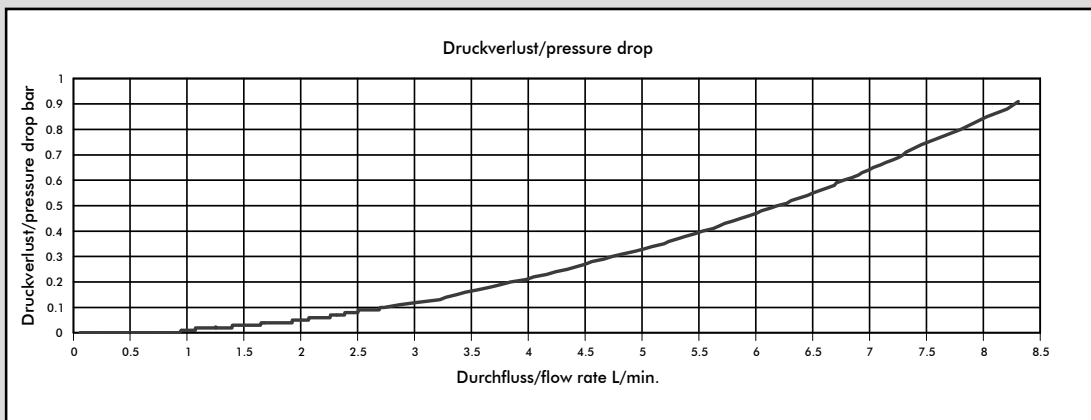
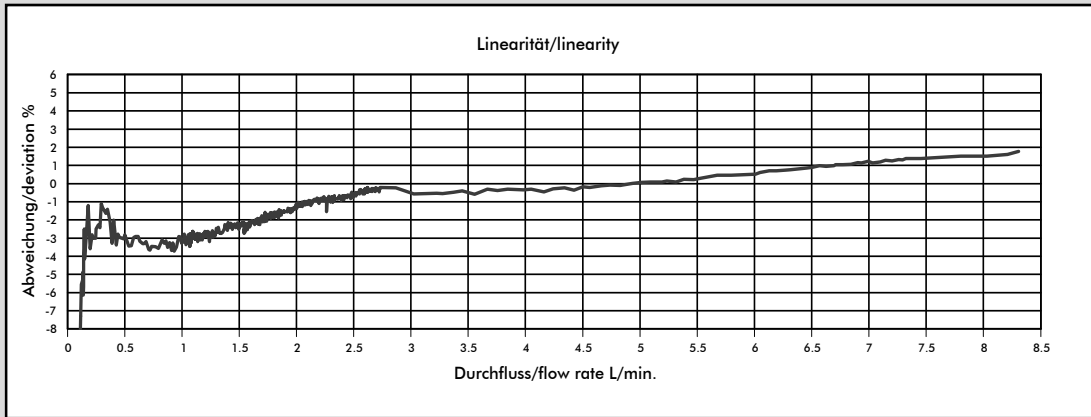
The number of pulses per litre may differ depending on medium and installation.

We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

Measurement Curve FHK 5.60 mm (#937-1556/03)



Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation.

We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)