DATA SHEET





FHK G1/4" CombiSensor analog Part number: 937-15xx-xTL53x

Digmesa AG, Keltenstrasse 31, CH—2563 Ipsach / Switzerland Phone +41 (32) 332 77 77, Fax +41 (32) 332 77 88 www.digmesa.com Version 02 FHK G1/4" CombiSensor analog 937-15xx-xTL53x 68 Page 1-12

General Description

The CombiSensor has been designed for all applications where Flow, Temperature and Conductivity must be measured, and in a very compact form. The device is therefore adequate for the waterfilter industry (e.g. compact RO equipment). The CombiSensor analog comes with one pulse output for flow and two current outputs for conductivity and temperature. **Specific applications:** The CombiSensor calculates the <u>temperature compensation</u> of the conductivity value, based on the measured temperature and a <u>compensation factor 2.25% per °C</u>. The conductivity measurement value is therefore "temperature-compensated".

Approvals / Standards

EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(cons.ed 1.2), EN55014-2:97+A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)



Material:		Measurement characteristics:		Electrical connection ratings:	
Housing:	PBT 35%GF	Flow rate:	0.041 - 15 l/min depending on the nozzle diameter	Power supply:	+10 VDC to $+24$ VDC (+/-10%)
Bearing pin: Probes: Nozzle: Nozzle:	Inox 1.4305 Temperature Inox 1.4598 Conductivity Inox 1.4598 Ø 1.0, 1.2, 2.0, 2.5, 3.0, 4.0mm PPS 40%GF Ø 3.3, 5.6mm PBT 35%GF	Nozzle size: Continuous operation: Measuring accuracy: Repetition:	Ø 1.0, 1.2, 2.0, 2.5, 3.0, 3.3, 4.0, 5.6mm : <500 rpm +/- 2.0% * <+/- 0.25%	Consumption: Voltage max.: Pulse output: Signal load: Cable:	max. 65mA VDC -6V on 4-20mA outpi Open collector NPN max. 20 mA 5-Pol Cable 5 x 0.14mm
O-ring: Turbino:	MVQ (Silikon) FPM (Viton) / EPDM on request PVDE 2 Magnets	Pulse output: <u>Conductivity:</u>	square wave $0 - 20'000 \mu$ S/cm	Connector:	Molex Mini-Fit Jr. UL94V
Magnete:	Ceramic Sr Fe O (in contact with the medium)	Measuring ranges: Measuring accuracy: Response time:	see page 4 ± 3.0% FS (Full Scale) 0.5 sec.	Technical data: Temperature range:	-10° C to $+65^{\circ}$ C
Screws:	PT-screws (Phillips cross recessed)	Signal output: <u>Temperature:</u>	4 - 20mA 0 − 65 °C	Pressure range:	20 bar at 20°C 290 psi /68°F



We reserve the right to make modifications in the interests of technical progress.

Pulse

GND (Sensor Ground)

White

Green

4

5

Version 02 FHK G1/4" CombiSensor analog 937-15xx-xTL53x GB Page 2-12

medium itself (see Material)!

the medium manufacturer as to whether the entire

installation and the flowmeter are resistant to the

Pulse output (Flow)



Digmesa AG, Keltenstrasse 31, CH–2563 Ipsach / Switzerland, Phone +41 (32) 332 77 77, Fax +41 (32) 332 77 88, www.digmesa.com

Conductivity and Temperature Ranges

Conductivity:

Measurement Accuracy:	\pm 3.0 % Full Scale (FS)
Response time:	0.5 sec.
Temp. comp. factor:	2.25%/°C
Reference Temperature:	25°C
Signal output:	4 - 20mA
Measurement range:	0 - 2 mS/cm

On reques sation are	t other ranges or compen- also available.
For examp	ole:
0 - 50	µS/cm
0 - 200	µS/cm
0 - 300	µS/cm
0 - 20	mS/cm

Temperature:

Measuring accuracy:	\pm 0.5 °C (under flow condition)
Response time probe:	7 sec.
Signal output:	4 - 20mA
Measurement range:	0 – 65 °C
measurement range:	U - 05 (

Analog current output:

Measurement curve for reference



Notes: Linearity is referenced to temperature uncompensated effective conductivity of medium.

MEASUREMENT TIPS Conductivity:

Air bubbles in the sensor can deteriorate conductivity measurement values. Make sure you did well evacuate the air from the sensor. For measuring accurate temperature compensated conductivity, flowing medium guarantees optimal temperature condition for the probe. To limit the heating from the current outputs, lower supply voltages are preferable (e.g. 12V).

We reserve the right to make modifications in the interests of technical progress

Flow Measurement Curve FHK Ø1.00mm (#937-1510-FTL53)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress

Version 02 FHK G1/4" CombiSensor analog 937-15xx-xTL53x GB Page 5-12

Flow Measurement Curve FHK Ø1.20mm (#937-1512-FTL53)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress.

Version 02 FHK G1/4" CombiSensor analog 937-15xx-xTL53x GB Page 6-12

Flow Measurement Curve FHK Ø2.00mm (#937-1520-FTL53)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress.

Version 02 FHK G1/4" CombiSensor analog 937-15xx-xTL53x GB Page 7-12

Flow Measurement Curve FHK Ø2.50mm (#937-1525-FTL53)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress.

Version 02 FHK G1/4" CombiSensor analog 937-15xx-xTL53x GB Page 8-12

Flow Measurement Curve FHK Ø3.00mm (#937-1530-FTL53)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress.

Version 02 FHK G1/4" CombiSensor analog 937-15xx-xTL53x GB Page 9-12

Flow Measurement Curve FHK Ø3.30mm (#937-1533-TL53)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- · Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress.

Version 02 FHK G1/4" CombiSensor analog 937-15xx-xTL53x GB Page 10-12

Flow Measurement Curve FHK Ø4.00mm (#937-1540-FTL53)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress.

Version 02 FHK G1/4" CombiSensor analog 937-15xx-xTL53x GB Page 11-12

Flow Measurement Curve FHK Ø5.60mm (#937-1556-TL53)







Nozzle size	Pulses/litre	g/pulse	min. flow rate in [litres/min] at linear start	max. flow rate in [litres/min]	Pressure loss in [bar]
Ø 1.00 mm	2223	0.45	0.027	0.58	1.0
Ø 1.20 mm	1787	0.56	0.032	0.77	1.0
Ø 2.00 mm	1013	0.98	0.111	2.32	1.0
Ø 2.50 mm	754	1.32	0.067	2.74	0.6
Ø 3.00 mm	572	1.75	0.137	4.88	1.0
Ø 3.30 mm	509	1.96	0.140	5.36	1.0
Ø 4.00 mm	382	2.61	0.111	7.26	1.0
Ø 5.60 mm	256	3.91	0.180	8.30	0.9

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress

Version 02 FHK G1/4" CombiSensor analog 937-15xx-xTL53x GB Page 12-12