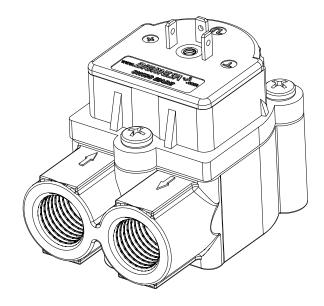
DATA SHEET





FHK G1/4" PPS High Flow Part number: 937-12xx/xK34x

Digmesa AG, Keltenstrasse 31, CH—2563 Ipsach / Switzerland Phone +41 (32) 332 77 77, Fax +41 (32) 332 77 88 www.digmesa.com Version 02 FHK G1/4" SW19 High Flow #937-12xx/xK34x GB Page 1-11

General Description

The FHK Flowmeter is a general-purpose device; its working range can be individually defined according to its nozzle size. It is employed for measuring, regulating or metering and guarantees most precise measurement of fluid quantities. In addition, a pulse generator integrated into the flowmeter guarantees a practically unlimited useful life. **Specific applications:** Inlet and outlet on the same side, compact design, great working range, depending on the nozzle diameter. High precision, robust storage, suitably for continuous operation.

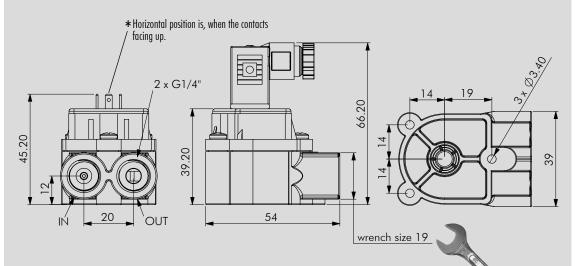
Approvals / Standards

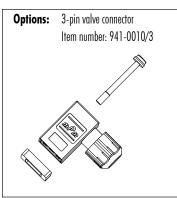
EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(cons.ed 1.2), EN55014-2:97+A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)



| Material: | Material: | | | Electrical conne | ction ratings: |
|--------------|--|---------------------|------------------------------|--------------------|------------------------|
| Housing: | PPS 40%GF | Flow rate: | from 0.027 l/min | Power supply: | +3.8 to $+24$ VDC |
| Bearing pin: | Ceramic | Speed: | max. 1900 rpm of the turbine | Consumption: | <8 mA |
| Nozzle: | Ø 1.0, 1.2, 2.0, 2.5mm | Measuring accuracy: | +/- 2.0% | Signal connection: | Open collector NPN |
| | PPS 40%GF | Repetition: | <+/- 0.25% | Signal voltage: | 0 VDC GND |
| Nozzle: | Ø 3.0, 4.0mm Inox 1.4305 | Temperature range: | -10°C to $+100^{\circ}$ C | | (saturation $<$ 0.7 V) |
| Nozzle: | Ø 3.3, 5.6mm like housing | | 14°F to 212°F | Signal load: | max. 20 mA |
| O-ring: | MVQ (Silikon) | Pressure range: | 20 bar at 20°C | Leakage current: | max. 10 µA |
| | FPM (Viton) / EPDM on request | | 290 psi /68°F | Connections: | 3Pin- AMP 2.8 x 0.8 mm |
| Turbine: | PVDF | Mounting position: | Horizontal * | Signal: | Square-wave output |
| Magnets: | 2 or 4 magnets | Nozzle size: | Ø 1.0, 1.2, 2.0, 2.5, 3.0, | Ū | |
| | (not in contact with the medium- | | 3.3, 4.0, 5.6mm | Duty Cycle: | ~50% |
| Screws: | PT-screws (Phillips cross recessed) | | | | |

Dimensions in mm:





RESISTANCE

Special regulations which must be complied with by the flowmeter manufacturer apply to each country, e.g. CE, NSF, FDA and SK. The various media flowing through the flowmeter differ from application to application. You are advised to enquire with the medium manufacturer as to whether the entire installation and the flowmeter are resistant to the medium itself (see Material)!

ELECTRONIC

DIGMESA electronic circuitry is always designed for operation with DIGMESA flowmeters. Please note the following if connecting to other electronic circuitry:

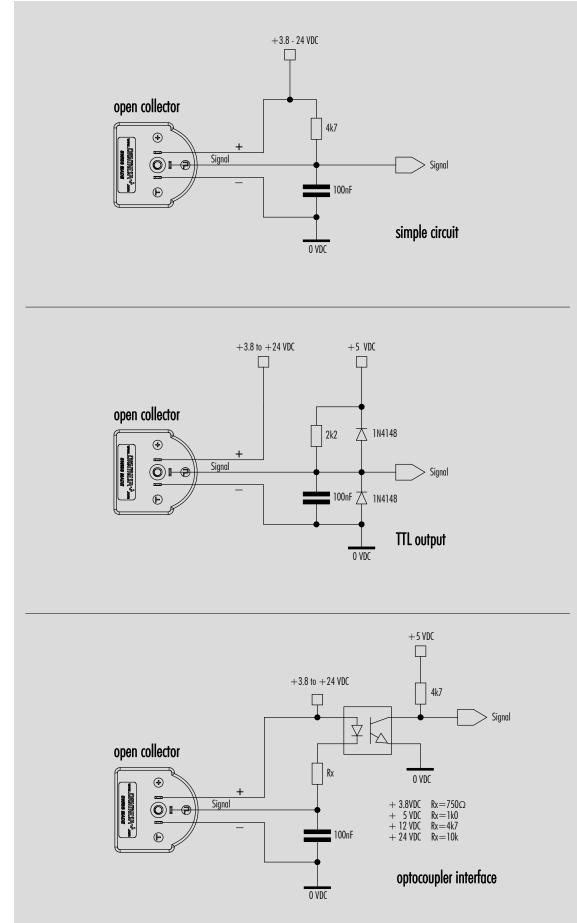
• The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (non-actuated)

• There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

We reserve the right to make modifications in the interests of technical progress

Version 02 FHK G1/4" SW19 High Flow #937-12xx/xK34x GB Page 2-11

Interface Connection: Examples Open Collector

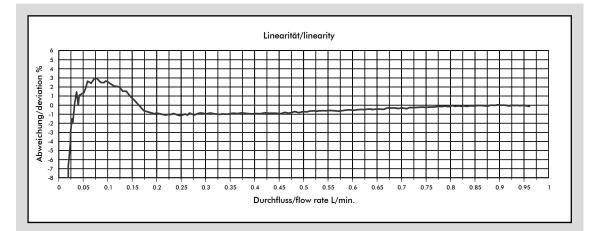


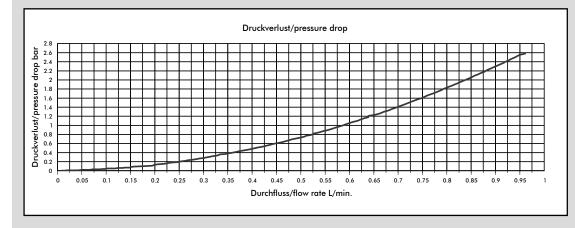
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Version 02 FHK G1/4" SW19 High Flow #937-12xx/xK34x GB Page 3-11

Digmesa AG, Keltenstrasse 31, CH–2563 Ipsach / Switzerland, Phone +41 (32) 332 77 77, Fax +41 (32) 332 77 88, www.digmesa.com

Measurement Curve FHK Ø1.00mm High Flow





Medium: Water / max. Pressure: 3.3 bar

| Number of magnets | Nozzle size | Pulses/ Litres | Gramm/Puls | Recommended min. flow rate at [l/min] | Flow rate at 1900 rpm [l/ min] |
|----------------------|-------------|-------------------|------------|---|--------------------------------------|
| 2 | Ø 1.00 mm | 2223 | 0.45 | 0.027 | 0.85 |
| 4 | Ø 1.00 mm | 4446 | 0.22 | 0.027 | 0.85 |

Part number:

Nozzle Ø 1.0mm with 2 Magnets: #937-1210/FK342 Nozzle Ø 1.0mm with 4 Magnets: #937-1210/FK344

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

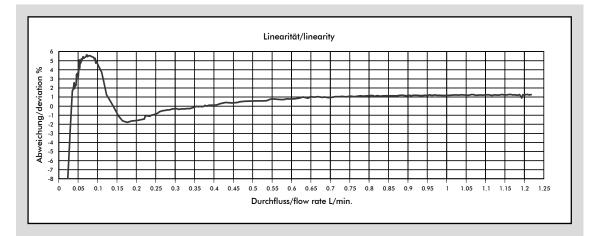
MEASUREMENT TIPS

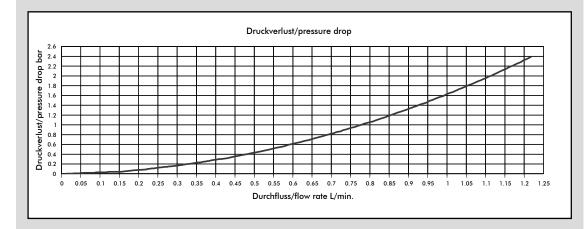
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress.

Version 02 FHK G1/4" SW19 High Flow #937-12xx/xK34x GB Page 4-11

Measurement Curve FHK Ø1.20mm High Flow





Medium: Water / max. Pressure: 3.3 bar

| Number of magnets | Nozzle size | Pulses/ Litres | Gramm/Puls | Recommended min. flow rate at [l/min] | Flow rate at 1900 rpm [l/ min] |
|----------------------|-------------|-------------------|------------|---|--------------------------------------|
| 2 | Ø 1.20 mm | 1787 | 0.56 | 0.031 | 1.06 |
| 4 | Ø 1.20 mm | 3574 | 0.28 | 0.031 | 1.06 |

Part number:

Nozzle Ø 1.2mm with 2 Magnets: #937-1212/FK342 Nozzle Ø 1.2mm with 4 Magnets: #937-1212/FK344

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

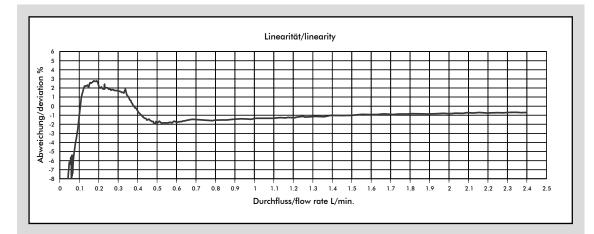
MEASUREMENT TIPS

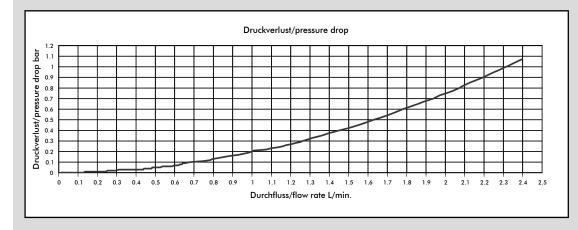
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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Version 02 FHK G1/4" SW19 High Flow #937-12xx/xK34x GB Page 5-11

Measurement Curve FHK Ø2.00mm High Flow





Medium: Water / max. Pressure: 3.3 bar

| Number of magnets | Nozzle size | Pulses/ Litres | Gramm/Puls | Recommended min. flow rate at [l/min] | Flow rate at 1900 rpm [l/ min] |
|----------------------|-------------|-------------------|------------|---|--------------------------------------|
| 2 | Ø 2.00 mm | 1013 | 0.98 | 0.110 | 1.87 |
| 4 | Ø 2.00 mm | 2026 | 0.49 | 0.110 | 1.87 |

Part number:

Nozzle Ø 2.0mm with 2 Magnets: #937-1220/FK342 Nozzle Ø 2.0mm with 4 Magnets: #937-1220/FK344

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

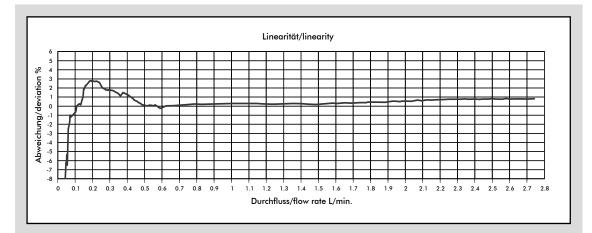
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

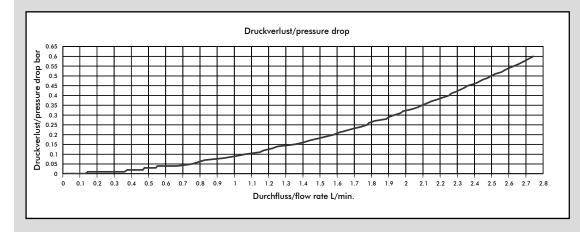
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Version 02 FHK G1/4" SW19 High Flow #937-12xx/xK34x GB Page 6-11

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Measurement Curve FHK Ø2.50mm High Flow





Medium: Water / max. Pressure: 3.3 bar

| Number of magnets | Nozzle size | Pulses/ Litres | Gramm/Puls | Recommended min. flow rate at [l/min] | Flow rate at 1900 rpm [l/ min] |
|----------------------|-------------|-------------------|------------|---|--------------------------------------|
| 2 | Ø 2.50 mm | 754 | 1.32 | 0.067 | 2.52 |
| 4 | Ø 2.50 mm | 1508 | 0.66 | 0.067 | 2.52 |

Part number:

Nozzle Ø 2.5mm with 2 Magnets: #937-1225/FK342 Nozzle Ø 2.5mm with 4 Magnets: #937-1225/FK344

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

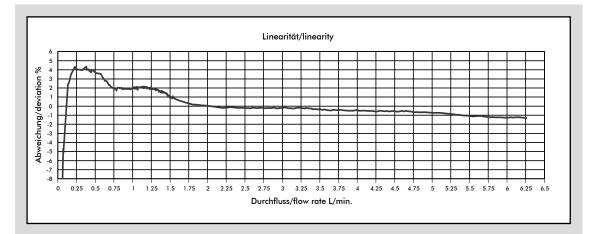
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

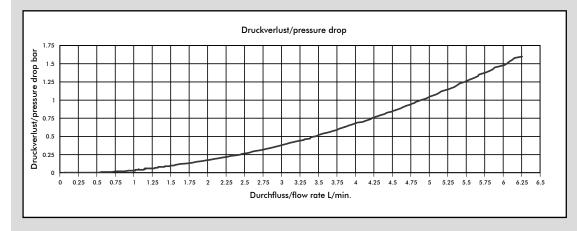
We reserve the right to make modifications in the interests of technical progress.

Version 02 FHK G1/4" SW19 High Flow #937-12xx/xK34x GB Page 7-11

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Measurement Curve FHK Ø3.00mm High Flow





Medium: Water / max. Pressure: 3.3 bar

| Number of magnets | Nozzle size | Pulses/ Litres | Gramm/Puls | Recommended min. flow rate at [l/min] | Flow rate at 1900 rpm [l/ min] |
|----------------------|-------------|-------------------|------------|---|--------------------------------------|
| 2 | Ø 3.00 mm | 527 | 1.74 | 0.130 | 3.32 |
| 4 | Ø 3.00 mm | 1054 | 0.87 | 0.130 | 3.32 |

Part number:

Nozzle Ø 3.0mm with 2 Magnets: #937-1230/K342 Nozzle Ø 3.0mm with 4 Magnets: #937-1230/K344

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

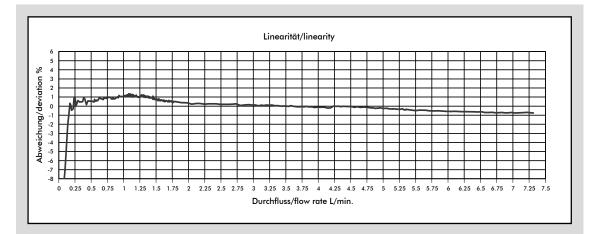
MEASUREMENT TIPS

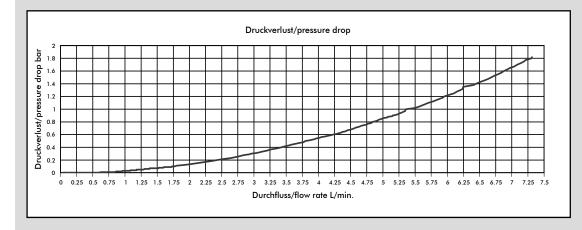
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

We reserve the right to make modifications in the interests of technical progress.

Version 02 FHK G1/4" SW19 High Flow #937-12xx/xK34x GB Page 8-11

Measurement Curve FHK Ø3.30mm High Flow





Medium: Water / max. Pressure: 3.3 bar

| Number of magnets | Nozzle size | Pulses/ Litres | Gramm/Puls | Recommended min. flow rate at [l/min] | Flow rate at 1900 rpm [l/ min] |
|----------------------|-------------|-------------------|------------|---|--------------------------------------|
| 2 | Ø 3.30 mm | 509 | 1.96 | 0.140 | 3.72 |
| 4 | Ø 3.30 mm | 1018 | 0.98 | 0.140 | 3.72 |

Part number:

Nozzle Ø 3.3mm with 2 Magnets: #937-1233/K342 Nozzle Ø 3.3mm with 4 Magnets: #937-1233/K344

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

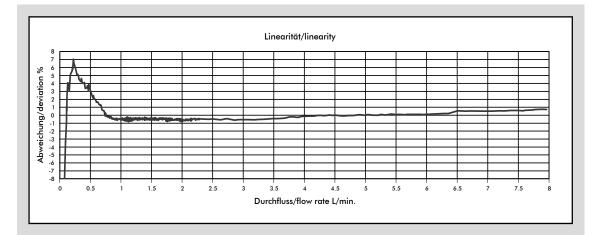
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

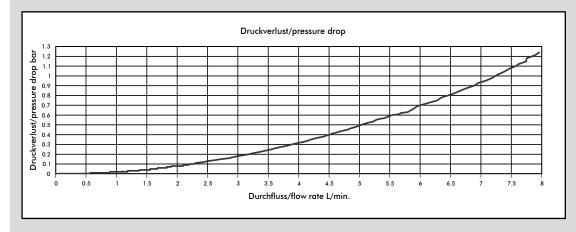
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Version 02 FHK G1/4" SW19 High Flow #937-12xx/xK34x GB Page 9-11

installation.

Measurement Curve FHK Ø4.00mm High Flow





Medium: Water / max. Pressure: 3.3 bar

| Number of magnets | Nozzle size | Pulses/ Litres | Gramm/Puls | Recommended min. flow rate at [l/min] | Flow rate at 1900 rpm [l/ min] |
|----------------------|-------------|-------------------|------------|---|--------------------------------------|
| 2 | Ø 4.00 mm | 382 | 2.61 | 0.113 | 4.97 |
| 4 | Ø 4.00 mm | 764 | 1.30 | 0.113 | 4.97 |

Part number:

Nozzle Ø 4.0mm with 2 Magnets: #937-1240/K342 Nozzle Ø 4.0mm with 4 Magnets: #937-1240/K344

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

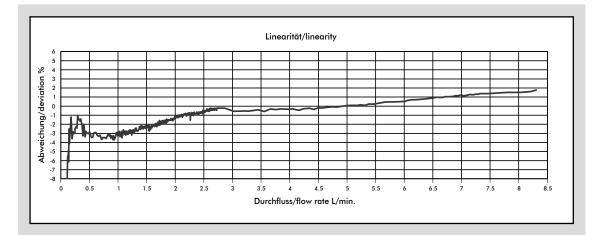
MEASUREMENT TIPS

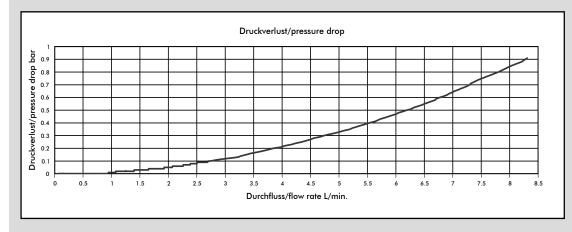
- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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Version 02 FHK G1/4" SW19 High Flow #937-12xx/xK34x GB Page 10-11

Measurement Curve FHK Ø5.60mm High Flow





Medium: Water / max. Pressure: 3.3 bar

| Number of magnets | Nozzle size | Pulses/ Litres | Gramm/Puls | Recommended min. flow rate at [l/min] | Flow rate at 1900 rpm [l/ min] |
|----------------------|-------------|-------------------|------------|---|--------------------------------------|
| 2 | Ø 5.60 mm | 256 | 3.90 | 0.180 | 7.42 |
| 4 | Ø 5.60 mm | 512 | 1.95 | 0.180 | 7.42 |

Part number:

Nozzle Ø 5.6mm with 2 Magnets: #937-1256/K342 Nozzle Ø 5.6mm with 4 Magnets: #937-1256/K344

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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Version 02 FHK G1/4" SW19 High Flow #937-12xx/xK34x GB Page 11-11