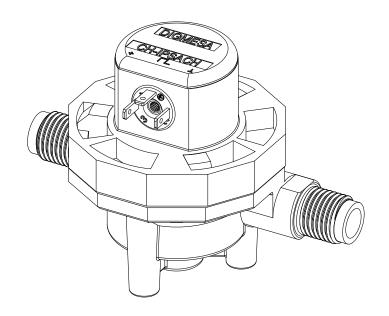
DATA SHEET





FFG 60 PVDF

Part number: 934-2360

Digmesa AG, Keltenstrasse 31, CH—2563 lpsach / Switzerland Phone +41 (32) 332 77 77, Fax +41 (32) 332 77 88 www.digmesa.com

General Description

The FFG 60 Flowmeter is a general-purpose device; its working range can be individually defined according to the nozzle size. It is employed for measuring, regulating or metering and guarantees most precise measurement of fluid quantities. In addition, a pulse generator integrated into the flowmeter guarantees a practically unlimited useful life.

Special features: able to withstand high temperatures, good resistance to chemicals. Compact design, great working range. Inlet and outlet are freely selectable.

Employed in the semiconductor (wafer polishing) sector due to the high purity of materials used.

Approvals / Standards

EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(cons.ed 1.2), EN55014-2:97+A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)

Material:

Housing: PVDF
Bearing pin: PCTFE
Nozzle: PTFE

O-ring: FPM (Viton)

EPDM / Kalrez on request

Turbine: PVDF 4 Magnets 2 Magnets on request

Magnets: Keramik Sr Fe O

(not in contact with the medium)

Flat cap spinell: Spinell blue (MgO 3.5 Al₂ O₃)

Technical data:

Repetition:

Nozzle size:

Flow rate: 0.35 - 15.75 //min
Continuous operation: <500 rpm of the turbine

< +/- 0.25%

Measuring accuracy: +/-2.0% *

Temperature range: -10° C to $+100^{\circ}$ C

14°F to 212°F range: 5.5 bar at 20°C

Pressure range: 5.5 bar at 20 79 psi /68°F

Mounting position: Horizontal *

* Accuracy in the linear range for individually

Ø 6.0mm

Electrical connection ratings:

Power supply: 3.8-24 VDCConsumption: < 20.1 mA

Signal connection: Open collector NPN

Signal voltage: 0 VDC GND

(Sättigung < 0.7 V)

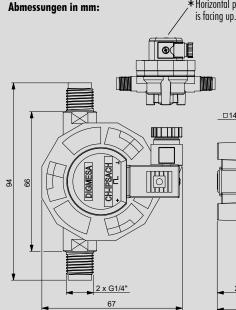
Signal load: max. 20 mA Leakage current: max. 10 μ A

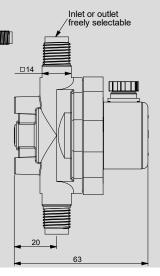
Connections: 3Pin- AMP $2.8 \times 0.8 \text{ mm}$ Signal: Rechteck-Ausgang

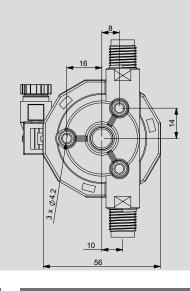
Duty Cycle: $\sim 50\%$

calibrated equipment

*Horizontal position is, when this side







Included in the delivery:

3-pin valve connector Item number: 941-0010-3

We reserve the right to make modifications in the interests of technical progress

RESISTANCE

Special regulations which must be complied with by the flowmeter manufacturer apply to each country, e.g. CE, NSF, FDA and SK. The various media flowing through the flowmeter differ from application to application. You are advised to enquire with the medium manufacturer as to whether the entire installation and the flowmeter are resistant to the medium itself (see Material)!

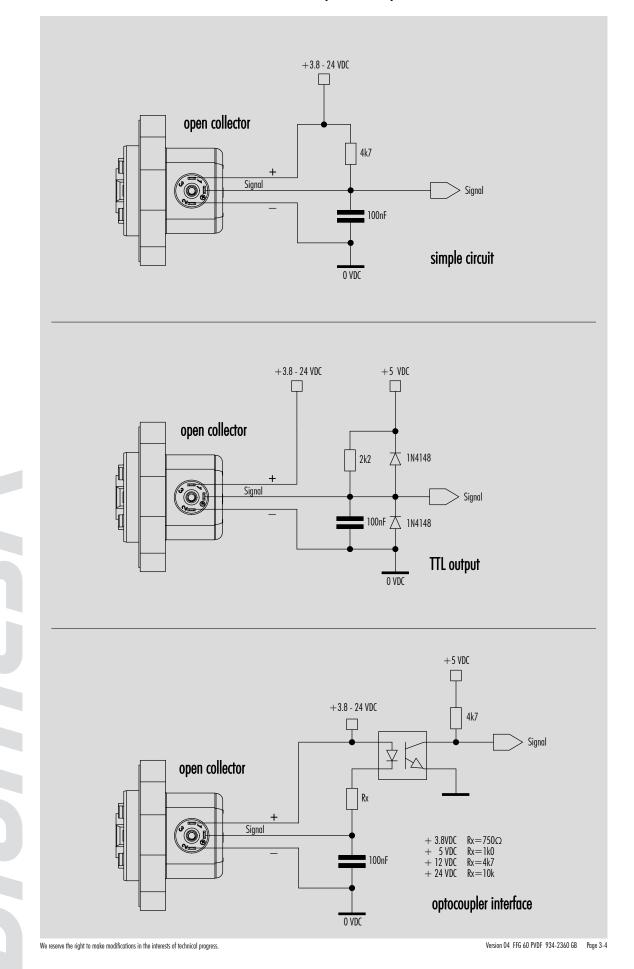
ELECTRONIC

DIGMESA electronic circuitry is always designed for operation with DIGMESA flowmeters. Please note the following if connecting to other electronic circuitry:

- The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (nonactuated)
- There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

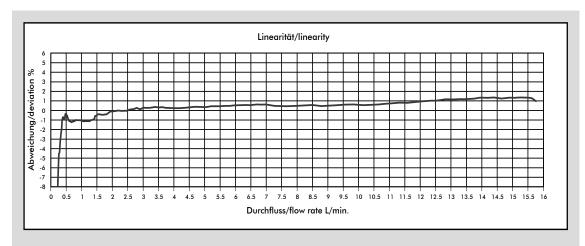
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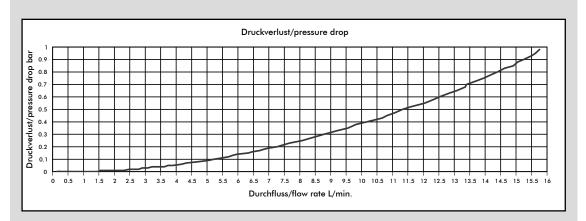
Interface Connection: Examples Open Collector



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Measurement Curve FF PVDF Ø6.00 mm 4 Magnet





Medium Wasser / max. Druck: 3.3 bar

| Nozzle size | Pulses/litre | g/pulse | min. flow rate in [litres/min] at linear start | max. flow rate in [litres/min] | Pressure loss in [bar] |
|-------------|--------------|---------|--|-----------------------------------|---------------------------|
| Ø 6.00 mm | 382 | 2.6 | 0.35 | 15.75 | 1.0 |

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- · Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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