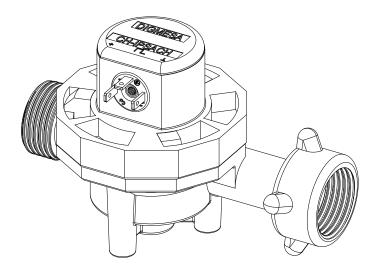
DATA SHEET





## FFB 50 Arnite Part number: 934-1550

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# General Description

The FFB 50 Flowmeter is a general-purpose precision device. It measures with constant precision and guarantees maximum accuracy in the measurement of fluid volumes. Its integrated electronic pulse emitter gives an additional guarantee for a practically unlimited useful life. This flowmeter is employed with great success in beer and premix dispensing systems. In addition to this, it can measure spirits or chemically-aggressive products and therefore finds much use in the most varied of industrial sectors just as accurately.

**Special features:** By means of its special jewelled bearing, its fitting position can be freely selected. Inlet and outlet are freely selectable. Using a 5/8" wing-nut, direct fitting onto the keg is feasible.

#### **Approvals / Standards**

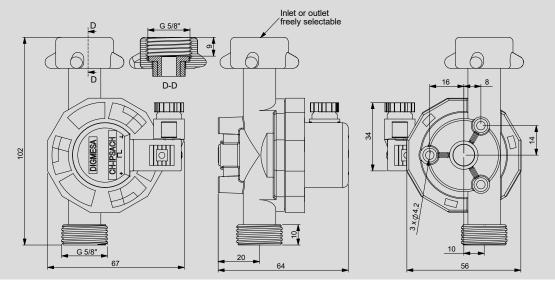
EN55014-1:00+A1:01+A2:02, EN61000-6-3:01+A11:04, IEC61000-6-3:06(ed.2.0), EN61000-3-2:06, IEC61000-3-2:05(ed.3.0), EN61000-3-3:95+A1:01+A2:05, IEC61000-3-3:94+A1:01+A2:05(cons.ed 1.2), EN55014-2:97+A1:01, EN61000-6-1:01, IEC61000-6-1:05(ed.2)

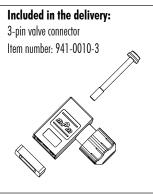


	Material:		Technical data:		Electrical connect	ion ratings:
	Housing:	PBT 35%GF (Arnite)	Flow rate:	0.34 - 11.5 l/min	Power supply:	+3.8 to $+24$ VDC
	Bearing pin:	Inox 1.4404, Ruby	Continuous operation:	${<}500$ rpm of the turbine	Consumption:	<8 mA
	O-ring:	MVQ (Silikon)	Measuring accuracy:	+/- 2.0% *	Signal connection:	Open collector NPN
	Turbine:	PVDF	Repetition:	<+/- 0.25%	Signal voltage:	0 VDC GND
	Magnets:	Ceramic Sr Fe O (not in contact with the medium)	Temperature range:	-10°C to +65°C 14°F to 149°F	Signal load:	(saturation <0.7 V) max. 20 mA
	Flange:	Inox 1.4301	Pressure range:	5.5 bar at 20°C	Leakage current:	max. 10 µA
				79 psi /68°F	Connections:	3Pin- AMP 2.8 x 0.8 mm
			Mounting position:	freely selectable	Signal:	Square-wave output
			Nozzle size:	Ø 5.0mm	Duty Cycle:	~50%
			* Accuracy in the line	ar ranae for individually		

calibrated equipment

#### Abmessungen in mm:





### RESISTANCE

Special regulations which must be complied with by the flowmeter manufacturer apply to each country, e.g. CE, NSF, FDA and SK. The various media flowing through the flowmeter differ from application to application. You are advised to enquire with the medium manufacturer as to whether the entire installation and the flowmeter are resistant to the medium itself (see Material)!

### ELECTRONIC

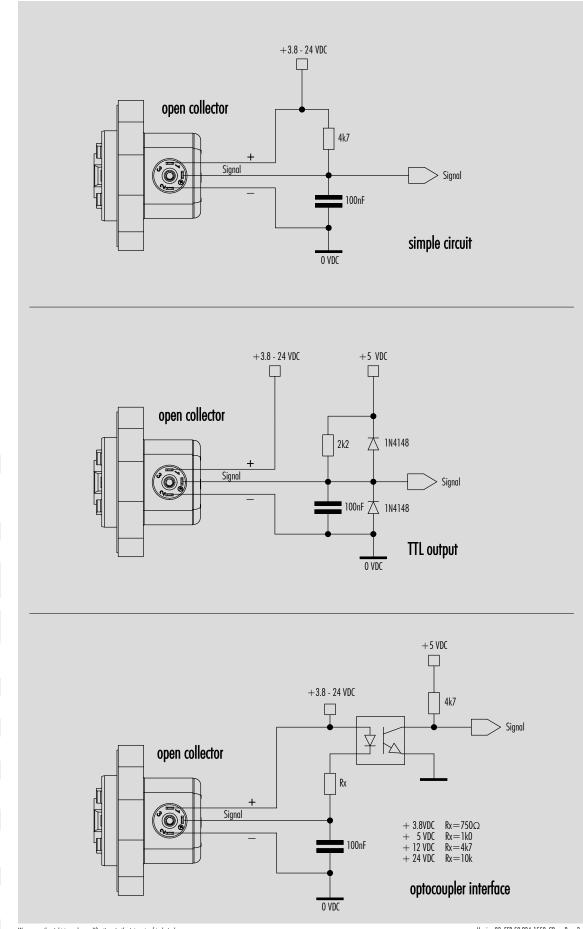
DIGMESA electronic circuitry is always designed for operation with DIGMESA flowmeters. Please note the following if connecting to other electronic circuitry:

• The flowmeter does not supply an output voltage but switches the signal terminal to 0 V ground (actuated) or leaves it open (nonactuated)

• There must be a pull-up resistor between power supply + and signal depending on electronic circuitry!

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# Interface Connection: Examples Open Collector

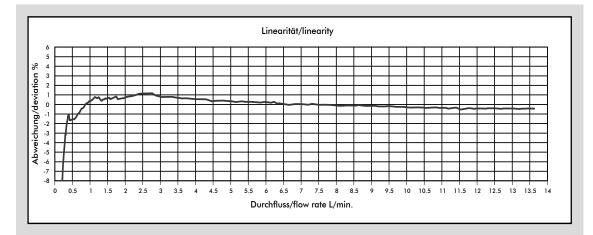


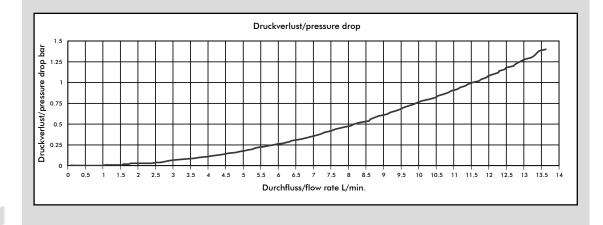
We reserve the right to make modifications in the interests of technical progress.

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# Measurement Curve FF Ø5.00 mm





### Medium: Water / max. Pressure: 3.3 bar

Nozzle size	Pulses/litre	g/pulse	min. flow rate in litres/min at Linear start	max. flow rate in litres/min	Pressure loss (bar)
Ø 5.00 mm	247	4.05	0.34	11.50	1.0

The values specified must be considered as approximate values.

The number of pulses per litre may differ depending on medium and installation. We recommend to calibrate the number of pulses per litre in line with the complete installation.

## MEASUREMENT TIPS

- Ensure that there is no fast-pulsatory movement of the media
- Ensure that there are no reverse pressure surges
- Ensure that there is no air in the system
- Keep the pressure loss as small as possible
- Note the mounting position of the flowmeter
- Min/max flow should be in the linear range of the selected flowmeter
- Clean the system at appropriate intervals
- Avoid electrical current peaks
- Incorrect cabling of power supply +, signal and ground will destroy the flowmeter
- Do not mechanically load electrical contacts
- Avoid moisture on the electrical contacts
- Avoid stray pick-up via the cable (Do not lay cables in parallel with high current loads)

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